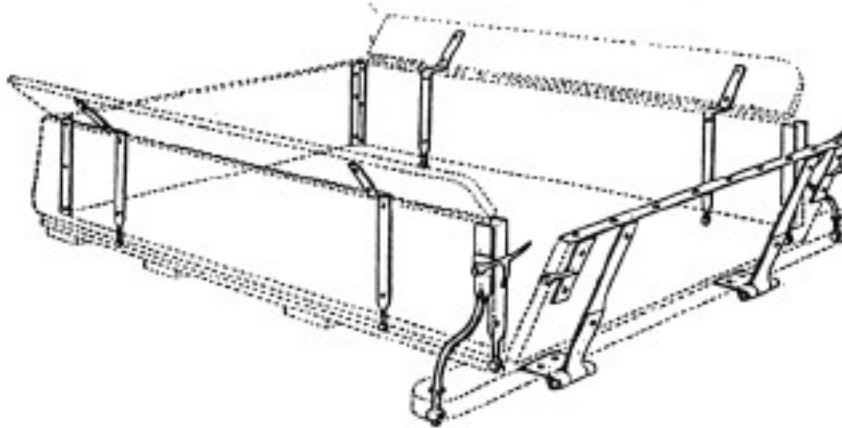


T-975-AB INSTALLATION INSTRUCTIONS

1913-25

Model T Pickup Bed Instructions



This handsome pickup bed is a copy of the popular accessory bed manufactured by the Cleveland Hardware Co. in Cleveland, Ohio. All wood is manufactured from oak or ash hardwood to the original specifications. All brackets are powder coated black for long life and durability. All hardware is included and labeled for location. We recommend you completely assemble bed and fit to chassis before finishing the wood.

1. Lay sills out according to dimensions on the following page and lay floor boards on top of them. Originally, these floor boards were nailed to sills. We provide wood screws with the kit to fasten the floor boards to the sills. We recommend screwing the floor boards down last. You will have to predrill for these wood screws.
2. Insert side braces and flare board irons in holes in bottom boards and bolt on side panels, bolting inside strap at rear end of side panel.
3. Now bolt on the front panel using angle irons furnished, after which bolt on hinges and tail gate.
4. The bolt which fastens the male end gate latch passes through both outside brace, side panel, and inside strap. Flat washers are provided here for shimming.
5. The drawing on the following page labeled 'COMPLETED FLOOR OF BODY AFTER BEING ASSEMBLED' shows the location for drilling the holes for mounting the bed to your body. BEFORE you drill these holes, we recommend that you position the bed on your T and mark where your original holes are for mounting. You can then remove the bed and double check these dimensions. 3" 3/8 carriage bolts are provided for mounting the bed to the frame. This will require that you drill the holes larger on the frame using a 13/32" drill bit. If you do not want to drill your frame, you can get 1/4" carriage bolts from your local hardware store in place of the 3/8" that come in your kit.
6. Cut front sill for battery access and attach to battery cover board per instructions on the following page showing completed floor.

COMPLETED FLOOR OF BODY AFTER BEING ASSEMBLED

Technical drawing showing the layout of a completed floor of a body after assembly. The drawing includes dimensions and part numbers.

Dimensions:

- Overall width: 26 1/8"
- Overall height: 27 1/4"
- Left side width: 17 1/4"
- Right side width: 10 3/8"
- Bottom right width: 12 3/8"
- Bottom right width: 1 3/8"

Part Numbers:

- PART NO. 1 (Top left)
- PART NO. 2 (Middle left)
- PART NO. 3 (Bottom left)
- PART NO. 4 (Top right)
- PART NO. 5 (Middle right)
- PART NO. 6 (Bottom right)

Notes:

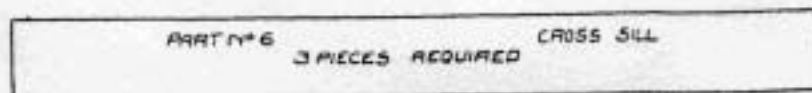
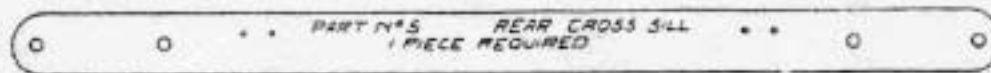
- CUT ALL AS CLOSE AS POSSIBLE TO EDGE OF BOARD AND NAIL TO COVER
- DRILL HOLES FOR WOOD SCREWS

PART No 1
 2 PIECES REQUIRED FLOOR BOARD

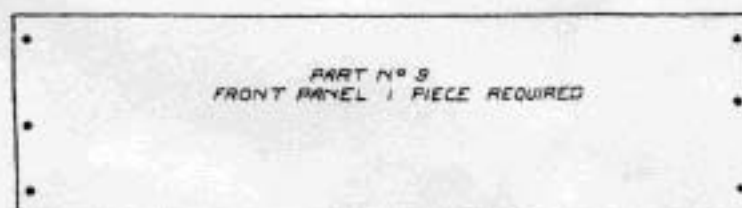
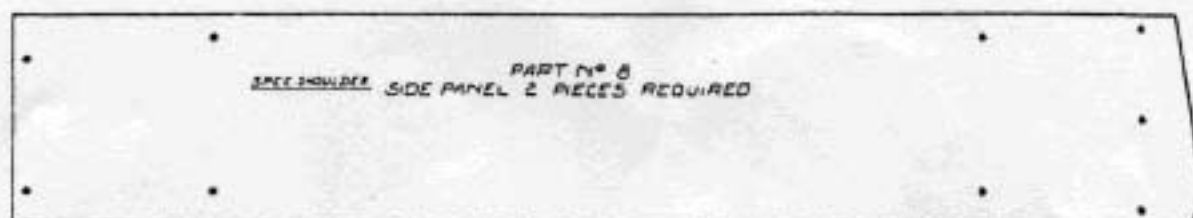
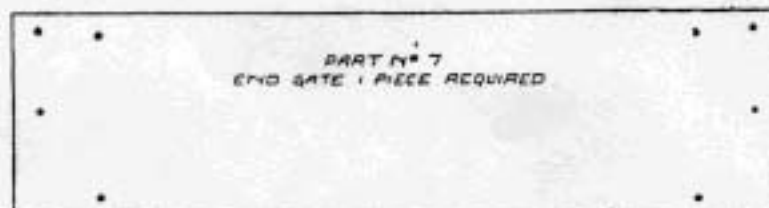
PART NO 2 FLOOR BOARD
2 PIECES REQUIRED

PART N° 3 FLOOR BOARD
1 PIECE REQUIRED

Diagram illustrating the assembly of the battery cover. The cover is shown being placed over the battery pack. The cover has a latch on the left and a hinge on the right. The battery pack is shown with a label that reads: WHEN ASSEMBLED CUT CROSS JAG AND MAIL TO BATTERY COVER.



DRAWINGS 7, 8, and 9—DETAIL OF SIDES AND ENDS



DRAWING 10—DETAIL OF FLARE BOARDS

